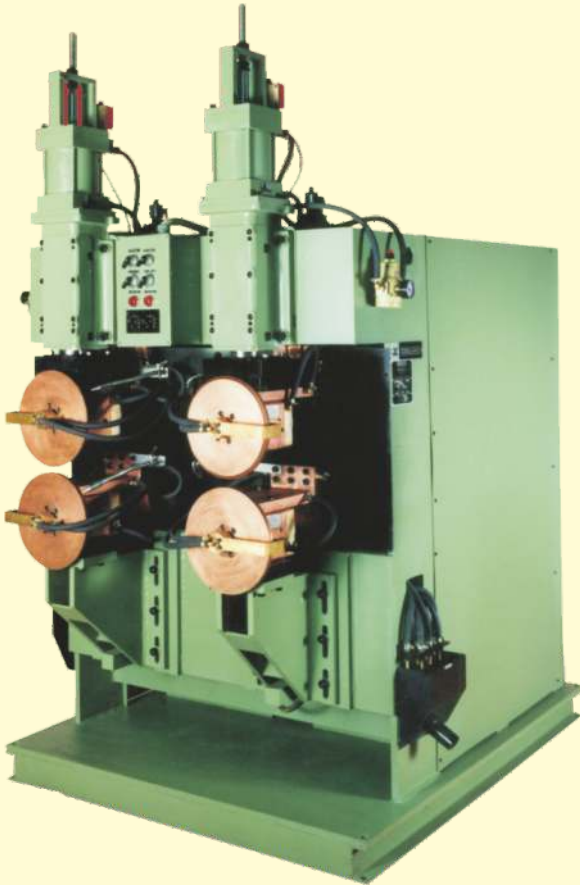


Dual Head Seam - Rim Welder



JAYA HIND SIAKY Dual Head Seam Welders are designed for high quality continuous Seam Welding of Bicycle & Motorcycle Rims.

Construction :

- ▶ Heavy Steel Fabrication-Rigid Frame
- ▶ Low Inertia Ram -High Quality Weld
- ▶ Encapsulated Welding Transformer-Longer Life
- ▶ Low Impedance Secondary Circuit-Higher Welding Capacity

Basic Features :

- ▶ Silver Bearings for Electrode Heads-Better Electrical Conductivity
- ▶ Stroke Adjustable Welding Cylinder-Electrode Gap Setting
- ▶ Easy to use Digital Controller-Consistent Weld Quality

Options :

- ▶ Single Phase AC or 3 Phase DC Configuration
- ▶ Electrode Wheel dressing on Machine
- ▶ Bottom Electrode Height Adjustment by Hand Wheel

Machine Data

Machine Type	Model Type	Single Phase AC	Single Phase DC	Three Phase DC
		DHS-300	DHS-350	DHS-R20
	Application	Bicycle Rims	Motorcycle Rims	Bicycle / Motorcycle Rims
Rating at 50% duty cycle	KVA	150 x 2 = 300	175 X 2 = 350	"100 x 2 = 200
Throat Depth	mm	410	410	550
Maximum Electrode Force at 5.6 kg/cm ²	Kgs	990	990	1750
Electrode Wheel	Diameter	mm	300	400
	Thickness	mm	16	16
Machine Dimensions (L x W x H)	m	1.5x1.3x2	1.5x1.3x2	2.3x1.5x2.9

*Specifications and dimensions are subject to change in accordance to our policy of continuous improvement.

RaIlrWolf Weldings Limited

(Continuing the 45 years legacy of Jaya Hind Sciaky Ltd.)

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