

Rectifier type 3 Phase DC Projection Welding Machine :

Machine Type		RP10	RP20	RP30	RP35
Rating at 50% dug cycle	KVA	100	200	300	350
Max. electrode force at 5.6 kg/ cm ²	Kgs	1815	1815	2837	2837
Standard stroke	mm	100	100	100	100
Secondary short circuit current	KA	60	75	90	100
T slot table size	mm	320 x 320	320 x 320	320 x 320	320 x 320
Throat depth	mm	400	400	400	400
Throat Gag	Min.	mm	340	340	340
	Max.	mm	600	600	600
Welding capacity for M.S.	Sq. mm	120	220	325	430
Mains supply 3 Phase		415V 50Hz	415V 50Hz	415V 50Hz	415V 50Hz
Water supply	Lit/ min	60	60	70	70
Cable size 3 core armored	Sq mm	70	95	150	2 x 120
Coggr cable 40 M length max.					
Air consumption at 20 strokes/ min.	Lit/ min	250	250	350	350

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